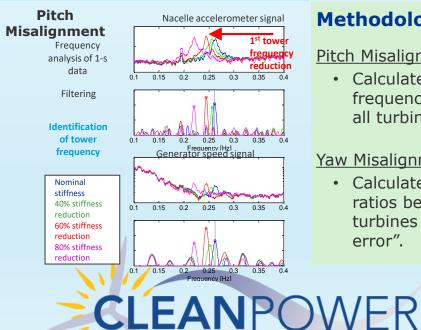
# NOVEL TECHNIQUES TO DETERMINE RELIABILITY AND PERFORMANCE OF WIND TURBINES

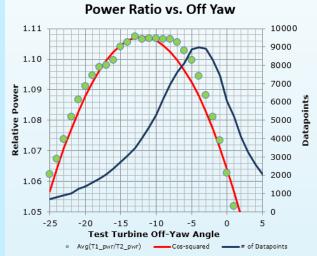
#### Introduction

Owners and operators continuously seek ways to improve turbine performance. Typical inefficiencies include:

- Yaw misalignment and
- Pitch misalignment

Data resolution of 10 minutes is typical. Because turbine pitch and yaw controllers' response time is  $\sim$ 1 second, the analysis of 1 Hz data may prove to be valuable.





## Methodology

Pitch Misalignment

 Calculate and track the peak frequency for all periods and for all turbines.

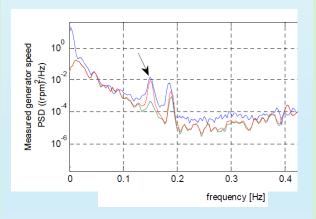
#### Yaw Misalignment

 Calculate and track the power ratios between "side-by-side" turbines as a function of "yaw error".

#### **Results**

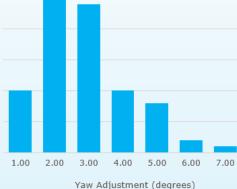
- A 2° pitch misalignment was detected; it was later corrected.
- This leads to a reduction in loads, but also a material ~2% annual energy production (AEP) dain.
- Yaw misalignment analysis shows that  $\sim 10\%$  of turbines were  $> 5^{\circ}$  yaw misalignment, which can lead to a  $> \sim 1\%$  AEP gain.

Pitch **Misalignment** 



GreenPowerMonitor

# DNV·GL **Distribution of Yaw Misalignment**



## Summary

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- 1. Our results show that 1 Hz data can be used to detect both yaw and pitch misalignment.
- 2.  $\sim 10\%$  of turbines exceeded >5° yaw misalignment which can lead to  $> \sim 1\%$  AEP gains when corrected.
- 3. Using data analytics can be an extremely powerful way to monitor all turbines throughout the life of the project to ensure maximum efficiency.

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